

This document is written to help Detailers & Operators prepare painted surfaces for the application of Xzilon

Polish & clean:

Polish the paint with your preferred method of either metal polish or clay bar

1. Clay bar

Polish the surface with a Grana-Clay bar (XC12-MD) and a lubricant

- a. Use either hand application or with a high speed buffer and a special pad to hold the clay bar.
- b. In either case, remold the bar every few minutes to exchange the surface with the interior portion to keep the bar active.
- c. A lubricant for the clay bar can be a soapy water solution like XS3 which residue can be wiped off with a wet towel after polishing
- d. Another lubricant is XC11 which should be cleaned off after polishing with XG5 on a cloth.

2. Metal polish

- a. Polish paint with a high speed buffer and Granitize XMP-S superfine polish. Use a foam buffing pad at operated at 1,000 1,200 rpm.
- b. Apply a small amount of metal polish to the painted surface.
- c. Work the buffer to polish without overheating the paint.

Xzilon application:

Apply two to three coats of Xzilon in accordance with the attached instructions for painted surfaces.

Post Flight Care

Generally, no specific post flight care is needed. However, if your aircraft causes exhaust stains, wipe down with XG5 or NS-019 and a microfiber towel

Ongoing care & maintenance

- 1. Routinely wipe down with C-11 and a microfiber towel.
- 2. Or clean with Granitize Aviation XG-5 Hard Surface Cleaner.

Paint preparation for Xzilon.doc

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