

Window Care, Installation Products, Parts and Accessories

ACRYLIC POLISH & SEALANT INVESTMENT MATERIAL REPORT MATERIAL R

LP Aero Plastics - Acrylic Polish and Sealant

Not just any polish is good enough to carry our name! A superior no-wax, non-yellowing formula containing polyethylene polymers. This superior product not only gives a super slick surface to your windshield and windows, but can also be used on your entire aircraft, including all the painted gloss surfaces, aluminum and fiberglass. Ease of application and removal is unmatched. Sold in 16 oz. single bottles and in cases of 12.

	PART NO.
LP Aero Plastics Acrylic Polish and Sealant 16 oz. squeeze bottle	SP-PL16
LP Aero Plastics Acrylic Polish and Sealant - Case of 12 bottles	SP-PLCS



DuPont Sontara@Window Wipes

New Sontara® window wipes are made of a proprietary blend of fibers that are softer than most conventional wipes. Since many scratches are caused by grit and dirt already on the surface of the window, this product features apertures that help pick up and remove dirt effectively. Using LP Aero Plastics Acrylic Polish and Sealant to "float up" the dirt before wiping is the best way to minimize the risk of scratching.

DuPont Sontara® Window Wipes - Package of 25 wipes	SP-AC1213WW125
DuPont Sontara® Window Wipes – Case - 20 packages of 25 wipes	SP-AC1213WWCS



LP Aero Plastics – Window Care Kit

This Window Care Kit contains one 16 oz. bottle of LP Aero Plastics Polish and Sealant, one box of 25 Sontara Window Wipes, instructions and other documentation

LP Aero Plastics Window Care Kit	SP-PL16WW
LP Aero Plastics Window Care Kit - Case of 12 kits	SP-PL16WWCS



"210" Plastic Cleaner and Polish

"210 Plus" Plastic Scratch Remover

For those who prefer an anti-fog, anti-static windshield and plastic cleaner in an aerosol spray.

"210" Plastic Cleaner and Polish - 14 oz. Spray Can

SP-210A

210 Thastic Cleaner and Folish - 14 02. Spray Can

A fine liquid abrasive for removing fine scratches that ordinary cleaner/polishes can't handle.

"210 PLUS" Plastic Scratch Remover - 15 oz. Squeeze Bottle SP-210P



Prism Kit

This inspection prism kit is ideal and invaluable for inspecting windows on the aircraft where the holes and edges are hidden by the aircraft skin or fairings. By applying the couplant and positioning the prism on the window next to the edge of the skin, it allows you to see the entire edge of the acrylic including the mounting holes from top to bottom. You are able to see cracks and breaks in the acrylic or glass. The standard prism has included angles of 45°, 70°, 110°, and 135°.

PART NO.

Window Inspection Prism kit - 45°, 70°, 110°, & 135°	SP-PRIKT
Cessna Window Inspection Prism kit – 35°, 70° & 75°	SP-PRIKT-7075
AV8B Window Inspection Prism kit – 30°, 60° & 90°	SP-PRIKT- AV8B
Prism Repair	SP-PRIREP



Special Acrylic Drill Bits

Don't be fooled by the over the counter so-called "plastic drill bits" purchased at your local hardware store. Our drill bits are specially sharpened to scrape a clean hole through your acrylic window. These drill bits will not chip or crack the acrylic like standard drill bits. They are available in individual sizes from 1/8" to 1/2" and 1/2" 100 degree countersink. Sets with countersink and index box take the guesswork out of which bits to purchase. This type of bit is required when drilling windshields and windows is specified. Remember that acrylic expands and contracts, so drill your holes oversize.

1/8"	SP-D18
9/64"	SP-D964
5/32"	SP-D532
3/16"	SP-D316
7/32"	SP-D732
1/4"	SP-D14
9/32"	SP-D932
5/16"	SP-D516
3/8"	SP-D38
7/16"	SP-D716
1/2 "	SP-D12
100° countersink	SP-CS100
Drill Bit Set in index with countersink	SP-DBST

Foam Tape

This is an adhesive backed, closed cell foam tape which is available in various sizes by the roll. This tape can be wrapped around the edges of the windows to both cushion and seal. **DO NOT STRETCH DURING APPLICATION, IT WILL PULL BACK AND LEAVE GAPS**. Piper used this extensively in their window installations.

Foam tape 1/4" x 1/32" x 100' Foam tape 1/4" x 1/16" x 100' Foam tape 1/4" x 1/8" x 75' Foam tape 1/4" x 1/8" x 10' used on sealing flange of vent	SP-FT132 SP-FT116 SP-FT5112 SP-FT1410
windows Foam tape 1/2" x 1/4" x 50'	SP-FT121450
Foam tape 1 1/4" x 1/16" x 100'	SP-FT114100
Foam tape 1 1/4" x 1/16" x 25'	SP-FT114125
Foam tape 1 1/4" x 1/16" per lineal foot	SP-FT11412

TOLL FREE: 800-957-2376 FAX: (724) 744-7372 EMAIL: INFO@LPAERO.COM



Felt Tape

Adhesive backed in various widths and thicknesses. Used on numerous Cessna front and rear windshields. Available in rolls and by the foot.

	PART NO.
Felt - adhesive backed 1/16" x 1 1/4" (per lineal ft.)	SP-F114
Felt - adhesive backed 1/16" x 1 1/2" (per lineal ft.)	SP-F112
Felt - adhesive backed 1/16" x 2" (per lineal ft.)	SP-F2

Rubber U Channel

Rubber U channel used in many Cessna side window installations. Available by the lineal foot.

Rubber U channel - 1/8" slot, 1/4"wide, 1/2"tall (per lineal ft.) FP-850783

Piper Black Tar Tape

Used by Piper on many of the older windshield installations. Available in rolls 1/16" x 1" by 50 ft.

Piper black tar sealing tape 1/16" x 1" x 50' SP-TT50

Strip Sealants

The following are strip type sealants. These are especially useful in filling large gaps. These sealants are used in many Cessna installations.

Green, 1/8" x 1/2" x 50' roll – Cessna sealant 579.6 (Presstite) SP-5796

Polyurethane Sealant

Bostik 1100FS Fast Set Polyurethane Sealant is now being recommended by Piper Aircraft for many of their window installations. This is a non-hardening, paintable, fast curing, sealant. (Work life – 70 minutes, Tack free – 90 minutes, Full cure 1.5 to 3 days) **Do not use where holes have been drilled through the sealing/mounting edge of the windshield.**

Bostik 1100FS urethane sealant 10.1 oz. tube – black SP-1100BL Bostik 1100FS urethane sealant 10.1 oz. tube – white SP-1100WT

RTV-732 Silicone Sealant, 1200 and 1205 Prime Coats

Dow Corning Silicone Sealant in clear and black. 10.1 oz. tubes. The Dow Corning Prime Coat #1200 is used on most metals and the Dow Corning Prime Coat #1205 is used on most plastics and composites. Be sure to mask both the window and the aircraft skin prior to applying the sealant. This will make for very easy cleanup and a professional installation. This applies to any sealant you may use.

RTV-732 Dow Corning silicone sealant 10.1 oz. tube – clear SP-R732C RTV-732 Dow Corning silicone sealant 10.1 oz. tube – black SP-R732B

Two-Part Polysulfide Sealants

This is a two-part, gray sealant, available in both an 8 oz. can with separate accelerant and a two-part cartridge for use with a hand application gun. We stock the "B2" which allows a 2 hour work time and a 48 hour cure time. This sealant meets AMS-S-8802B, which supersedes Military Specifications – MIL-S-8802. Interchangeable sealants:

Advanced Chemistry & Technology – MC-236B Courtaulds Aerospace – Pro-Seal 890B, PR-1440B, PR-1487 D Aircraft Products – BR4005B Flamemaster Corp – CS3204B Fiber Resin Corp – PS-1102B J & R Industries – WS-8020B

½ pint can – Two-Part sealant kit (AC-236 B2)SP-320485 oz. Cartridge sealant kit – with nozzle (AC-236 B2)SP-6611Hand application gun – for use with cartridgesSP-K162Replacement plastic collar for hand application gunSP-BEZ

Two-Part Polysulfide Sealants, Weather Resistant - Other

Exterior moldline and canopy/windshield sealant. Two-part, black, 2 hour work time, 9 hour cure time.

This sealant meets MAT-645F, Class B-2

Interchangeable sealants:

Courtaulds Aerospace – PR-1425 Courtaulds Aerospace – PR-1489

	PARI NO.
3.5 oz. Cartridge sealant kit – with nozzle	SP-AC-251B2
6 ml Adhesion promoter for use with SP-AC-251B2	SP-137
Hand application gun – for use with cartridges	SP-K162

Bonding Kits For Grumman/Gulfstream/American General/Tiger Aircraft AA-1 and AA-5 Series Windshields and Canopies

The sealant and instruction sheet are included for bonding the windshield to the windshield bow and the canopy to its frame. There are two different bonding systems used for these applications. The original bonding system consisted of Dow Corning RTV 732 as the bonding agent with Dow Corning 1200 Prime Coat for the aluminum and 1205 Prime Coat for the acrylic with a 72 hour cure time. Tiger Aircraft used a bonding system that consisted of a two-part polysulfide AC-251 B2 with AC-137 promoter with a two hour work time and 12 hour cure with full cure in 7 days.

DART NO

Windshield Bonding kit with one AC-251 B2 and AC-137 SP-BKG1
AA-1 Canopy Bonding kit with two AC-251 B2 and one AC-137 SP-BKG2

Acrylic Cement

Used when bonding acrylic to acrylic, as in compass mount blocks, reinforcing strips, patches, etc. The liquid acrylic cement is water-like in consistency and is most easily applied with a syringe. The thickened cement is heavy bodied and is easily applied from the tube. The liquid cement requires tight contact between both bonding surfaces, while the thickened cement will fill slight gaps. Both will have excellent bonding strength when fully cured.

Weld•On 3 – Liquid acrylic cement – 1 pint	SP-C1PT
Weld∙On 3 – Liquid acrylic cement – 4 oz.	SP-C4OZ
Syringe for acrylic cement – Weld+On 3	SP-SYGE

Installation Kits for Beechcraft Conversions 978, 979, 980, 981, 991, 997

Each kit contains the stainless screws, nuts, and washers as well as the adhesive/sealant to mount the designated window

Installation kit – use with 981	SP-IK981
Installation kit – use with 978, 979, 980, 991, 997	SP-IK978
Installation kit – use with 977	SP-IK977

The following parts are required for new installations of the 977 series windshield

Front windshield aluminum retainer	SP-D0002-001
Defroster duct outlet adapter – may need 1 or 2 – check your	SP-D0004-001
aircraft installation	
Defroster diffuser	SP-D0003-001
Glareshield	SP-D0005-001

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