

#### **FAA-PMA Approved**

#### Seat Rails for Cessna Aircraft

Carefully engineered with many improvements

Added strength and longer life

Anodized for corrosion and wear resistance

Easier installation

· Full interchangeability with the original Cessna parts

#### No Pre-Drilled Rivet Holes for Precise Installation

McFarlane seat rails do not have pre-drilled rivet holes in the rail base allowing the installer to exactly match the aircraft floor rivet pattern. McFarlane discovered while installing and developing our replacement seat rails that the seat rail attachment hole pattern was not consistent from aircraft to aircraft. Even small inconsistencies in the hole locations in the aircraft floor make installation of new seat rails very difficult. For this reason, McFarlane does not pre-drill rivet holes at the factory. (Existing stock may have a few pilot attachment holes drilled at the factory.) This allows the installer to precisely locate the attachment holes to match the holes in the aircraft floor. All special sized or machined attachment holes are machined to finish dimensions. It is necessary to replace all fasteners when the seat rails are installed.

#### More Material in the Right Places

After studying countless worn and failed seat rails McFarlane's rails were designed with 15% more metal in critical areas. The result is more crack resistance, durability, strength and longer life.



McFarlane

Lot # 1540

MC0411545-1

FAA-Ph EAT RAI

> The aircraft floor is subject to corrosion from moisture under the seat rails. Be sure to remove and treat any corrosion before installing the new seat rails.



	Model	Serial Number	Inboard LH	Outboard LH	Outboard RH	Inboard RH	Template
	150A,B,C,D,E,F1	15059019 thru 15063059	MC0411545-2	MC0411545-1 2	MC0411545-1 2	MC0411545-2	
	150F1	15063060 thru 15063735	MC0411545-4	MC0411545-3 2	MC0411545-3 2	MC0411545-4	
<u>v</u>	150F1,G,H,J,K,L1	15063736 thru 15072628	MC0410219-2	MC0410219-1 2	MC0410219-1 2	MC0410219-2	
ai	150L1	15072629 thru 15073658	MC0410230-2		MC0410230-2	MC0410230-3	
<u>œ</u>	150L1,150M	15073659 thru 15079405	MC0410235-6 2		MC0410235-2	MC0410235-6 2	
ea 1	A150K.L1	A1500001 thru A1500276	MC0410239-0		MC0410219-1 2	MC0410219-2	
Š	A150L1	A1500277 thru A1500342	MC0410230-2		MC0410219-1	MC0410230-3	
		A1500277 tillu A1500342 A1500343 thru A1500734			MC0410235-2		-
	A150L1,M		MC0410235-6 2			MC0410235-6 2	
	F150F1	F1500001 thru F1500029	MC0411545-2		MC0411545-1 2	MC0411545-2	
	F150F1	F1500030 thru F1500067	MC0411545-4		MC0411545-3 2	MC0411545-4	
	F150G,H,J,K,L	F1500068 thru F15000738	MC0410219-2		MC0410219-1 2	MC0410219-2	
	F150L1	F15000739 thru F15000863	MC0410230-2		MC0410230-2	MC0410230-3	
	F150L1,M	F15000864 thru F15001428	MC0410235-6 2		MC0410235-2	MC0410235-6 2	
	FA150K,L1	FA1500001 thru FA1500120	MC0410219-2	MC0410219-1 2	MC0410219-1 2	MC0410219-2	
	FRA150L1	FRA1500121 thru FRA1500166	MC0410219-2	2	MC0410219-1 2	MC0410219-2	
	FRA150L1,M	FRA1500167 thru FRA1500336	MC0410235-6 2	MC0410235-1	MC0410235-2	MC0410235-6 2	
	152	15279406 thru 15286033	MC0410235-6 2	MC0410235-1	MC0410235-2	MC0410235-6 2	
	A152	A1520735 thru A1521049	MC0410235-6 2	MC0410235-1	MC0410235-2	MC0410235-6 2	
	F152	F15201429 thru F15201980	MC0410235-6 2		MC0410235-2	MC0410235-6 2	
	FA152	FA1520337 thru FA1520425	MC0410235-6 2		MC0410235-2	MC0410235-6 2	
	170, 170A,B	18000 thru 27169	MC0511000-14		MC0511000-14	MC0511000-15 2	SRTEM1
	172, 172A,B,C	28000 thru 17249544	MC0511293-1		MC0511293-4	MC0511293-2 2	SRTEM1
	172D,E	17249545 thru 17251822	MC0511240-4		MC0511240-3	MC0511240-6 2	SRTEM2
	172F,G,H,I,K	17251823 thru 17258656	MC0511240-5		MC0511240-3	MC0511240-6 2	SRTEM2
	172F,G,H,T,K	17258657 thru 17259223	MC0511240-9		MC0511240-8	MC0511240-10 2	SRTEM2
	172K	17259224 thru 17260758	MC0511240-9 MC0511240-15		MC0511240-12	MC0511240-10 2 MC0511240-14 2	SRTEM2
	172M,N 1	17260759 thru 17272884	MC0511243-4 2		MC0511243-6 2	MC0511240-14 2	SRTEM2
	172N1,P1,Q	17272885 thru 17276516			MC0311243-6 2 MC2414002-2 2	MC0511243-4 2 MC2414002-1 2	SRTEM2
	172N <b>0</b> ,P <b>1</b> ,Q		MC2414002-2 2 MC0514209-4 2		MC2414002-2 2 MC0514209-2 2	MC2414002-1 2 MC0514209-3 2	SRTEM2
		the location reversed on P/N 0514209-3				IMC0514209-3 Z	SRTENIZ
	172RG	172RG0001 thru 172RG1191				1400 44 4000 4	SRTEM2
			MC2414002-2 2		MC2414002-2 2 MC0511240-3	MC2414002-1 2	
	F172D,E	F1720001 thru F1720085 F17200086 thru F17200739	MC0511240-4 MC0511240-5		MC0511240-3	MC0511240-6 2 MC0511240-6 2	SRTEM2 SRTEM2
	F172F,G,H <b>1</b> F172H <b>1</b>		MC0511240-5 MC0511240-9		MC0511240-3 MC0511240-8		SRTEM2
	F172H	F17200740 thru F17200754 F17200755 thru F17200904	MC0511240-9 MC0511240-15		MC0511240-8 MC0511240-12	MC0511240-10 2 MC0511240-14 2	SRTEM2
	F172N,L	F17200755 thru F17200904	MC0511240-15		MC0511240-12 MC0511243-6 2	MC0511240-14 Z	SRTEM2
	F172N1,P1	F17201910 thru F17202238	MC2414002-2 2		MC2414002-2 2	MC2414002-1 2	SRTEM2
	F172P		MC0514209-4 2		MC0514209-2 2	MC0514209-3 2	SRTEM2
		the location reversed on P/N 0514209-3					
	FP172	FP1720001 thru FP1720003	MC0511240-4		MC0511240-3	MC0511240-6 2	SRTEM2
	FR172E,F,G	FR17200001 thru FR17200190	MC0511240-5		MC0511240-3	MC0511240-6 2	SRTEM2
	FR172G1	FR17200191 thru FR17200225	MC0511240-9		MC0511240-8	MC0511240-10 2	SRTEM2
	FR172H	FR17200226 thru FR17200350	MC0511240-15		MC0511240-12	MC0511240-14 2	SRTEM2
	FR172J,K		MC0511243-4 2		MC0511243-6 2	MC0511243-4 2	SRTEM2
		the location reversed on P/N 0511243-5					0.0000000
	FR172K1	FR17200656 thru FR17200675	MC2414002-2 2		MC2414002-2 2	MC2414002-1 2	SRTEM2
	P172	P17257120 thru P17257188	MC0511240-4		MC0511240-3	MC0511240-6 2	SRTEM2
	R172K1	R1722000 thru R1723199	MC0511243-4 2		MC0511243-6 2	MC0511243-4 2	SRTEM2
	R172K1	R1723200 thru R1723454	MC2414002-2 2		MC2414002-2 2	MC2414002-1 2	SRTEM2
	175	55001 thru 56777	MC0511293-1		MC0511293-4	MC0511293-2 2	SRTEM1
	175A,B,C	17556778 thru 17557119	MC0511293-1		MC0511293-4	MC0511293-2 2	SRTEM1
	177,A,B <b>1</b>	17700001 thru 17701636	MC1711015-3		MC1711015-2	MC1711015-4 2	SRTEM3
	177B1	17701637 thru 17702752	MC1711015-9 2		MC1711015-8 2	MC1711015-10 2	SRTEM3
	177RG <b>1</b>	177RG0105 thru 177RG01366	MC2011015-9 2		MC2011015-10 2	MC2011015-8 2	SRTEM3
	F177RG	F177RG0007 thru F177RG0177	MC2011015-9 2		MC2011015-10 2	MC2011015-8 2	SRTEM3
	180, 180A,B,C,D,E,F	30000 thru 18051312	MC0511000-14		MC0511000-14	MC0511000-64 2	SRTEM1
	180G,H1	18051313 thru 18051490	MC0511000-68		MC0511000-68	MC0511000-70 2	SRTEM1
	180H1	18051491 thru 18052103	MC0711693-1	MC0711693-2 2	MC0711693-1	MC0711693-2 2	SRTEM1
	180H1	18052104 thru 18052215	MC0711693-1		MC0711693-1	MC0711693-4 2	SRTEM1
	180H1,J1	18052216 thru 18052500	MC0711693-8	MC0711693-6 2	MC0711693-8	MC0711693-6 2	SRTEM1
	180J <b>1</b>	18052501 thru 18052620	MC0711693-8	MC0711693-7 2	MC0711693-8	MC0711693-7 2	SRTEM1
	180J1,K	18052621 thru 18053203	MC0711693-9 2	MC0711693-11 2	MC0711693-10 2	MC0711693-7 2	SRTEM1

Partial model eligibility
 These rails have seat adjust holes





#### **FAA-PMA** Approved

Model	Serial Number	Inboard LH	Outboard LH	Outboard RH	Inboard RH	Template
182, 182A,B,C,D	33000 thru 18253598	MC0511293-1	MC0511293-3 2	MC0511293-4	MC0511293-2 2	SRTEM1
182E,F,G,H,J,K,L,M,N	18253599 thru 18260445	MC0710618-1	MC0710618-5 2	MC0710618-4	MC0710618-6 2	SRTEM1
182N1, P, Q, R/T182	18260446 thru 18268615	MC0710658-2 2	MC0710658-2 2	MC0710658-2 2	MC0710658-2 2	SRTEM1
A182J,K,L,M,N	A1820001 thru A1820148	MC0710618-1	MC0710618-5 2	MC0710618-4	MC0710618-6 2	SRTEM1
F182P,Q	F18200001 thru F18200169	MC0710658-2 2	MC0710658-2 2	MC0710658-2 2	MC0710658-2 2	SRTEM1
F182RG	FR18200001 thru FR18200070	MC0710658-2 2	MC0710658-2 2	MC0710658-2 2	MC0710658-2 2	SRTEM1
R182/TR182	R18200001 thru R18202041	MC0710658-2 2	MC0710658-2 2	MC0710658-2 2	MC0710658-2 2	SRTEM1
185,A,B,C,D1	1850001 thru 1850806	MC0511000-68	MC0511000-69 2	MC0511000-68	MC0511000-70 2	SRTEM1
185D1,E, A185E1	1850807 thru 18501599	MC0711693-1	MC0711693-2 2	MC0711693-1	MC0711693-2 2	SRTEM1
A185E1	18501600 thru 18501954	MC0711693-1	MC0711693-4 2	MC0711693-1	MC0711693-4 2	SRTEM1
A185E1, A185F1	18501955 thru 18502565	MC0711693-8	MC0711693-6 2	MC0711693-8	MC0711693-6 2	SRTEM1
A185F1	18502566 thru 18502838	MC0711693-8	MC0711693-7 2	MC0711693-8	MC0711693-7 2	SRTEM1
A185F1	18502839 thru 18504448	MC0711693-9 2	MC0711693-11 2	MC0711693-10 2	MC0711693-7 2	SRTEM1
A188B	18800944 thru 18803968T	Left- MC161			AC1613423-3 2	SRTEM1
T188C	T18803307T thru T18803968T	Left- MC161			AC1613423-3 2	SRTEM1
190, 195	7001 thru 7999	MC0311715-4 2	MC0311715-3 2	MC0311715-3 2	MC0311715-4 2	SRTEM1
190, 195	16000 thru 16183	MC0311715-4 2	MC0311715-3 2	MC0311715-3 2	MC0311715-4 2	SRTEM1
210-5 (205)	2050001 thru 2050480	MC1210408-1	MC1210408-5 2	MC1210408-4	MC1210408-6 2	SRTEM1
210-5A (205A)	2050481 thru 2050577	MC1210408-1	MC1210408-5 2	MC1210408-4	MC1210408-6 2	SRTEM1
206	2060001 thru 2060275	MC1210408-1	MC1210408-5 2	MC1210408-8	MC1210408-6 2	SRTEM1
U206A,B,C,D,E1	U2060276 thru U20601587	MC1210408-1	MC1210408-5 2	MC1210408-8	MC1210408-6 2	SRTEM1
TU206A,B,C,D,E 1	U2060276 thru U20601587	MC1210408-1	MC1210408-5 2	MC1210408-8	MC1210408-6 2	SRTEM1
P206A,B,C,D,E	P2060001 thru P20600647	MC1210408-1	MC1210408-5 2	MC1210408-4	MC1210408-6 2	SRTEM1
TP206A,B,C,D,E	P2060002 thru P20600647	MC1210408-1	MC1210408-5 2	MC1210408-4	MC1210408-6 2	SRTEM1
U206E1.F1	U20601588 thru U20601874	Not available	MC1210408-21 2	MC1210408-14	MC1210408-12 2	SRTEM1
TU206E1,F1	U20601588 thru U20601874	Not available	MC1210408-21 2	MC1210408-14	MC1210408-12 2	SRTEM1
U206F1,G1	U20601875 thru U20605309	MC1210408-18 2	MC1210408-21	MC1210408-17 2	MC1210408-12 2	SRTEM1
TU206F1,G1	U20601875 thru U20605309	MC1210408-18 2	MC1210408-21 2	MC1210408-17 2	MC1210408-12 2	SRTEM1
U206G1	U20605310 thru U20607020	MC1210408-24 2	MC1210408-21 2	MC1210408-23 2	MC1210408-12 2	SRTEM1
TU206G1	U20605310 thru U20607020	MC1210408-24 2	MC1210408-21 2	MC1210408-23 2	MC1210408-12	SRTEM1
2071/T2071	20700001 thru 20700215	MC1210408-24	MC1210408-9 2	Not Available	MC1210408-6 2	SRTEM1
2071/T207	20700216 thru 20700562	MC1210408-18 2	MC1210408-15 2	MC1210408-16 2	MC1210408-12 2	SRTEM1
207A1/T207A1	20700216 thru 20700562	MC1210408-18 2	MC1210408-15 2	MC1210408-16 2	MC1210408-12 2	SRTEM1
207A1/T207A1	20700563 thru 20700788	MC1210408-24 2	MC1210408-15 2	MC1210408-18 2	MC1210408-12 2	SRTEM1
210, 210A	21057001 thru 21057840	Not Available	MC1210025-3 2	Not Available	MC1210025-2 2	SRTEM1
210B,C,D,E,F,G,H,J	21057841 thru 21057840	MC1210408-1	MC1210408-5 2	MC1210408-4	MC1210408-6 2	SRTEM1
2100,0,0,0,1,0,11,3	21037041 (110 21037177	Fwd MC1210520-11 2	MC1210400-5 E	1001210400-4	Fwd MC1210520-2 2	SICILIAI
210K,L1/T210K,L1	21059200 thru 21060539		Fwd MC1210520-9 2	Fwd MC1210520-12 2		SRTEM1
		Removable MC1210520-3			Removable MC1210520-4 2	
210L1,M/T210L1,M	21060540 thru 21062954	Fwd MC1210520-11 2	Fwd MC1211514-1 2	Fwd MC1211514-1 2	Fwd MC1210520-2 2	SRTEM1
2102 , 10, 12102 , 11	21000340 1110 21002734	Removable MC1210520-3			Removable MC1210520-4 2	SICIEMI
210N,R/T210N,R	21062955 thru 21065009	Fwd MC1210520-15 2	Fwd MC1211514-2 2	Fwd MC1211514-2 2	Fwd MC1210520-16 2	SRTEM1/3
		Fwd MC1210520-11 2	-	-	Fwd MC1210520-2 2	ODTELLA
P210N1	P21000001 thru P21000150	Removable MC1210520-3	Fwd MC1211514-1 2	Fwd MC1211514-1 2	Removable MC1210520-4 2	SRTEM1
P210N1,R	P21000151 thru P21000874	Fwd MC1210520-15 2	Fwd MC1211514-2 2	Fwd MC1211514-2 2	Fwd MC1210520-16 2	SRTEM1/3
T210F,G,H,J	T2100001 thru T2100454	MC1210408-1	MC1210408-5 2	MC1210408-4	MC1210408-6 2	SRTEM1
305A,B,C,D,E,F	All	Front Seat Left-MC0611134-		Front Seat Right-MC0611		SRTEM1
Most 310 and 320	Cessna Manufactured	Left-0812200-125		Right-0812200-126		SRTEM1
<ol> <li>Partial model eligibility</li> </ol>				1		1-11-0
<ol> <li>Partial model eligibility</li> <li>These rails have seat a</li> </ol>						

### Templates for Cessna Seat Rails

## Templates make the job of transferring the original rivet hole pattern from the old seat rail to the new seat rail easy!

Inexpensive

Achieve a precise fit every time

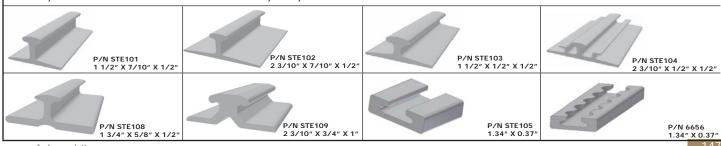
#### To use the templates

- 1. Clamp the template to your old seat rail.
- 2. Drill holes through the holes in the old seat rail into the template.
- 3. Clamp the template to the new seat rail and drill several holes through the template and new seat rail.
- 4. Set the new seat rail in position in the aircraft and check for proper seat rail alignment. The seat rails must be properly aligned and parallel with each other.
- 5. Clamp the templates again to the new seat rail and make any required alignment adjustments discovered during the aircraft test installation.
- 6. Drill all of the required holes through the template and the new seat rail.

Models 150-152 and 190-195 do not require templates as the screw holes are pre-drilled. See seat rail eligibility for the template for your seat rails.

#### Seat Rail Extrusion

Ideal for the home built aircraft! For custom projects McFarlane offers eight design types. Blank extrusion can be cut to most any length and is sold by the inch. We can also custom machine to your specifications.



www.mcfarlaneaviation.com

 
 SRTEM2 SRTEM3
 2.25" X 30" X .025"

 1.5" X 58.63" X .025"

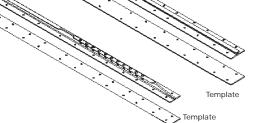
 One template per seat rail is required

1.5" X 38" X .025'

SRTEM1

Seat Rail

Seat Rail





#### Seat Rail Rivet and Screw Kits

McFarlane offers either rivets or screws as convenient kits containing AN and MS hardware. Since it is difficult to install many of the rivets required to attach the seat rail, it is permissible to substitute screws with ultimate tensile strength exceeding 50 ksi with lock nuts provided the holes are ream fit and spotfaced. Each kit contains enough rivets or screws to install four seat rails. These kits do not contain all required hardware for Cessna model 177 seat rails.

Installation hardware items are also available separately.

#### DIVET VIT 1

<b>KIV</b>							
1/8 & 5/32 Universal Head Rivet Kit							
Qty	U/M	Part Number					
22 Grams		MS20470 AD4-5					
11	Grams	MS20470 AD4-6					
14	Grams	MS20470 AD4-7					
6 Grams 6 Grams 18 Grams 13 Grams 13 Grams 10 Grams		MS20470 AD4-10					
		MS20470 AD4-12					
		MS20470 AD5-5					
		MS20470 AD5-6					
		MS20470 AD5-7					
		MS20470 AD5-10					
10	Grams	MS20470 AD5-12					

#### SR150-SCREW-KT

	Contains #10 screws and hardware required for all							
Cessi	Cessna 150/152 models							
Qty Part Number Desc. Size								
40 MS27039-1-08		Screw	10-32 X .531					
2	MS27039-1-09	Screw	10-32 X .594					
		Screw	10-32 X 1.094					
		Nut	Nylon Lock, 10-32					

#### SR6-SCREW-KT

SKO-SCREW-KI								
Contains #6 and #8 screws and hardware								
•	Qty	Part Number	Desc.	Size				
	140	MS35206-229	Screw	6-32 X .438				
2	16	MS35206-230	Screw	6-32 X .5				
5	12	MS27039-0811	Screw	8-32 X .719				
5	12	MS27039-0812	Screw	8-32 X .781				
	12	MS27039-0813	Screw	8-32 X .844				
	12	MS27039-0814	Screw	8-32 X .906				
	35	NAS21042-08	Nut	Small Wrench Surface				
	80	NAS21042-06	Nut	Small Wrench Surface				
	80	MS21044N06	Nut	Nylon Lock, 6-32				
	200	AN960-6L	Washer	#6 Thin				
	100	AN960-8L	Washer	#8 Thin				
SR8-SCREW-KT								
	-							
	Contains #8 screws and hardware							

Conta	Contains #8 screws and hardware						
Qty Part Number		Desc.	Size				
140	MS27039-0808	Screw	8-32 X .531				
12	MS27039-0809	Screw	8-32 X .594				
12	MS27039-0810	Screw	8-32 X .656				
12 MS27039-0811		Screw	8-32 X .719				
12	MS27039-0812	Screw	8-32 X .781				
12	MS27039-0813	Screw	8-32 X .844				
12	MS27039-0814	Screw	8-32 X .906				
80	NAS21042-08	Nut	Small Wrench Surface				
80 MS21044N08		Nut	Nylon Lock, 8-32				
200 AN960-8L		Washer	#8 Thin				

Left P/N 3187L, Right P/N 3187R

See page 216 for additional information

Heavy Duty Seat Back Frame

10 oz. heavier with less tendency to wear out!

#### Folding Rear Seats Convert from people to cargo in just a few minutes!

Aircraft Model

170, 170A,B

172 thru 1725

175, 175A,B,C

182 thru 182T

P/N 3226

180, 180A, B, C, D, E, F, G, H, J, K

185, 185A, B, C, D, E, A185E, A185F Manufactured by F Atlee Dodge



#### FAA General Aviation Airworthiness Information Bulletin CE-90-03R2, 08/26/2002 Original Issue 01/16/1991

This alert gives direction for the replacement of seat rails for most Cessna airplanes as required by AD 87-20-03R2. This alert advises all owners and operators of the necessity to install all required fasteners when seat rails are being replaced. Many seat rails are manufactured with pilot holes only and do not contain all holes required for installation of the seat rail in the airplane. It is, therefore, necessary for the installer to assure that there are sufficient holes to accommodate all required fasteners.

#### Note these recommendations:

- 1. When replacing a seat rail, note the number and location of all fastener holes on the seat rail being removed
- 2. Match these holes against the holes in the replacement seat rail. If the replacement seat rail does not have all of the same holes at the same locations, they must be drilled.
- 3. Since it is difficult to install many of the rivets required to attach the seat rail, it is permissible to substitute screws with ultimate tensile strength exceeding 50 ksi. Example of such screws are AN515, AN520, AN525, MS35206, MS35207, MS35214, MS35215, MS35218, MS35219, MS51957 or MS51958 with lock nuts, provided the holes are ream fit and spotfaced. For further information contact your local FAA office.





20 Pounds Lighter!

P/N CA100-530448-7 P/N CA50-534436-5

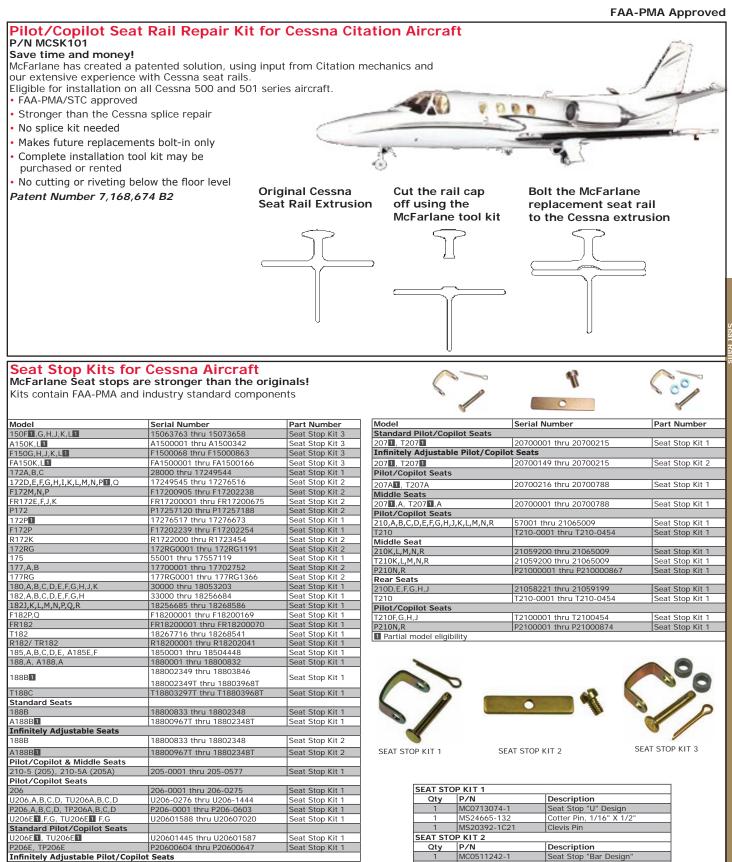
Model Eligibility

P/N CA100-530448-5

Part Number

Manufactured by F Atlee Dodge





 P206,A,B,C,D,E
 P206-0001 thru P206-0647

 TP206A,B,C,D,E
 P206-0001 thru P206-0647

 www.mcfarlaneaviation.com
 P206-0001 thru P206-0647

U206E1, TU206E1

TU206A,B,C,D,E,F,G

206, U206, A, B, C, D, E, F, G

P206F, TP206F

Middle Seats

U20601445 thru U20601587

P206-0604 thru P206-0647

U206-0276 thru U20607020

206-0001 thru 206-0275

Seat Stop Kit 2

Seat Stop Kit 2

Seat Stop Kit 1

Seat Stop Kit 1

Seat Stop Kit 1

Seat Stop Kit 1

MS35265-41

MC0713074-1

MS24665-132

NAS43DD1-9FC

Screw

Description

Clevis Pin

Spacer

Seat Stop "U" Design

Cotter Pin, 1/16" X 1/2

1

Qtv

1

SEAT STOP KIT 3

P/N



#### FAA-PMA Approved

#### Seat Roller Kits for Cessna Aircraft Now also approved for 300-400 series aircraft!

McFarlane seat parts were developed to assist in complying with the parts replacement requirements of FAA Airworthiness Directive 87-20-03. This AD requires the periodic inspection and replacement of seat components of the entire Cessna light aircraft fleet. Our parts are direct replacements for the wear related seat components. All parts are available individually or as convenient kits.

#### Rollers

- Fabricated from molydisulfide filled nylon for improved strength and self-lubrication.
- Fully machined from extruded stock for a finer surface finish and higher strength.

#### Bushings

- Machined from alloy steel
- Longer life
- Greater wear resistance



#### Washers

- · Super tough acetyl plastic
- Resists wear and aging
- MC1714000-41 full round washer also available



### Choose the Correct Kit

The seat related replacement parts are not serial number specific, as the type of seat installed in the aircraft was optional when the aircraft was ordered from the factory. A common seat configuration is the pilot seat being "articulating" or "infinitely adjustable" while the co-pilot seat is the "standard" or "vertically adjustable" style. **One kit per seat is required.** 

The most positive way to ensure that you are choosing the proper seat kit for your aircraft is to measure the rollers.

#### SEAT-KT-1

**Roller diameter approximately 1 3/8**" This kit is used with the "infinitely adjustable"

or "articulating" seats installed in the Cessna single engine aircraft from 1963 through 1986. Two adjustment crank handles identify this seat. The backrest angle is adjusted with a crank. It is also used with some 336-337 series aircraft. The SEAT-KT-1 contains the same components as four of the Cessna 1714000K200 kits.

All seats in the 177 Cardinal will use the large seat roller and require this kit. These parts are not used on models 150-152.

(8) MC1714000-22 Washer (4) MCS1704-1 Roller

(4) MC1414104-54 Bushing

#### SEAT-KT-2

### Roller diameter approximately 5/8"

This kit is used with the "Standard" or "Vertically adjustable" seat installed in Cessna single engine aircraft from 1963 through 1986. This seat is identified by one or no adjustment crank handles. The seat back angle is adjusted with a lever on the side of the seat back. It is also used with some 336-337 series aircraft. The SEAT-KT-2 contains the same components as four of the Cessna 1414100-212 kits.

These parts are not used on models 150-152.

(8) MCS1554-1 Washer(4) MCS1551-1 Roller(4) MC1414104-54 Bushing



This kit is used with all seats in the Cessna 150-152 series aircraft and all Cessna single engine aircraft built before 1963. A welded steel tubing seat frame easily identifies these seats. It is also used with some Cessna twin engine aircraft.

(4) MC0311310 Roller (4) MC0311586 Bushing



Cessna aircraft manufactured in 1964 and 1965 had a spool shape roller with a smaller bushing. Use SEAT-KT-2 to replace this style roller.

The complete kit must be used, as the bushing size is different.



### Seat Rail Wear Gauge for Cessna Aircraft

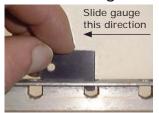
#### Fast and Positive - No More Guessing!!

#### Checks seat rail wear limits as per FAA AD 2011-10-09 Seat Rail Directive

The McFarlane Seat Rail Wear Gauge is designed to check for seat rail pin engagement hole wear on Cessna aircraft, as required by FAA AD 2011-10-09. This gauge is designed to measure the actual radius wear near the seat stop holes and allows for the 0.020 upper surface wear permitted by the AD. This gauge is very precisely machined.



**1.** Place the gauge into each hole location showing wear.



2. Slide gauge back along top center of the rail until it contacts the hole edge. Make sure to keep the gauge parallel and square to the unworn rail surface.



**3.** If the step touches the rail, lifting the gauge up, the wear is less than 0.42.

If the step **does not** touch the rail, the wear is more than 0.42 and the seat rail must be replaced.



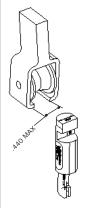




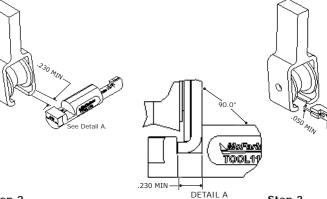
- Hardened Stainless Steel
- · Save time! Ten times faster than calipers
- Step by step instructions
- · Measures all three dimensions without removing rollers

#### Checks Cessna seat roller housing limits as per FAA AD 2011-10-09

The McFarlane Seat Roller Housing Gauge is designed to facilitate inspection of seat roller housings for wear in Cessna aircraft as required by mandatory FAA AD 2011-10-09. Designed for seat roller housings that are replaceable, this gauge simplifies determining whether the housing is in or out of tolerance by allowing the areas of concern to be gauged, as opposed to measuring individual attributes on each seat roller housing with calipers. Do not use on welded/non-replaceable seat roller housings.



Save \$\$



Step 1. .440 gauge surfaces must not enter space between housing tangs.

FAA-PMA direct replacement

#### Step 2.

Seat roller housings for most single engine Cessna and Skymaster

Convenient flowchart to determine correct housings for your aircraft

• Replace out of spec housings as required by FAA AD 2011-10-09

Seat Roller Housings for Cessna Aircraft

Anodized for improved wear and corrosion resistance

· Precision machined with perfected dimensions

for smooth installation and operation

The bend area of the tang must not enter the space on the gauge marked .230. See Detail A.

Step 3. The .050 space on the

gauge must not fit on the worn area of the tang.

To calibrate; ensure gauge dimensions are within the tolerances shown above.

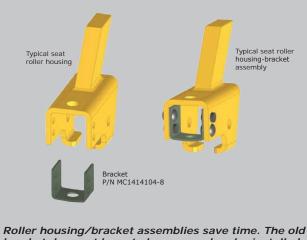
.050 +.002

FAA-PMA Approved! Save \$\$

#### Housing/Bracket Assemblies - P/N's with B suffix

Save time and money with housing/bracket assemblies. Most housings with a locking pin hole are available with or without the MC1414104-8 bracket. Just add a "B" suffix to the housing part number to buy the complete assembly.

McFarlane highly recommends buying complete assemblies. The bracket rivet spacing is very close making riveting difficult without special tooling. Bracket also available separately.





bracket does not have to be removed and reinstalled.





P/N MC1414104-39

P/N MC1200603-42

P/N MC1414104-61B

Flowchart to determine correct housings on the following page



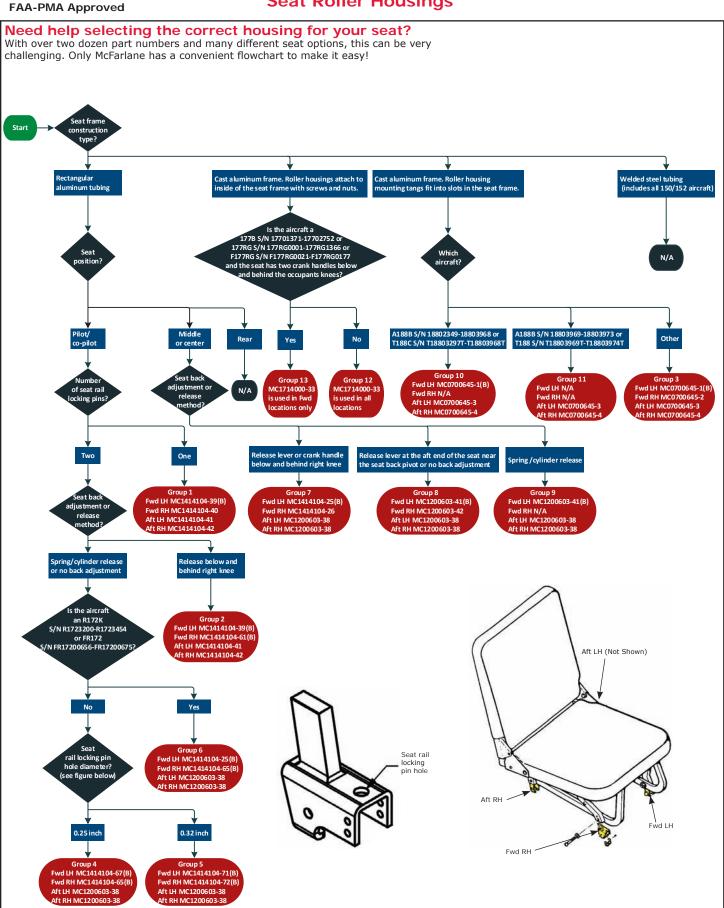


P/N TOOL110

.440 +.000

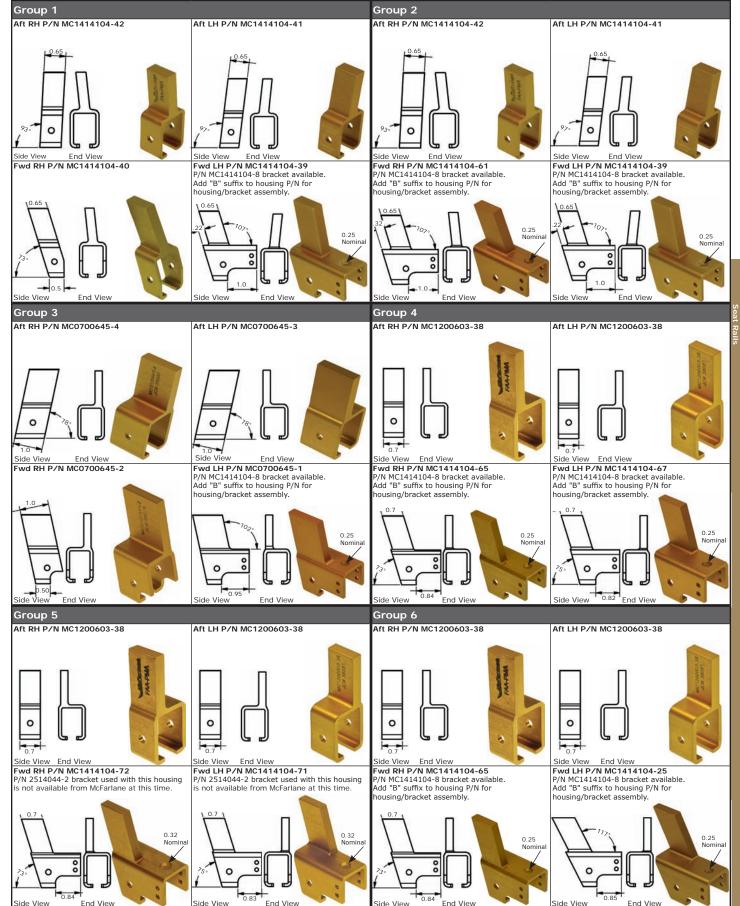
.230 +.002 -.000





McFarlane

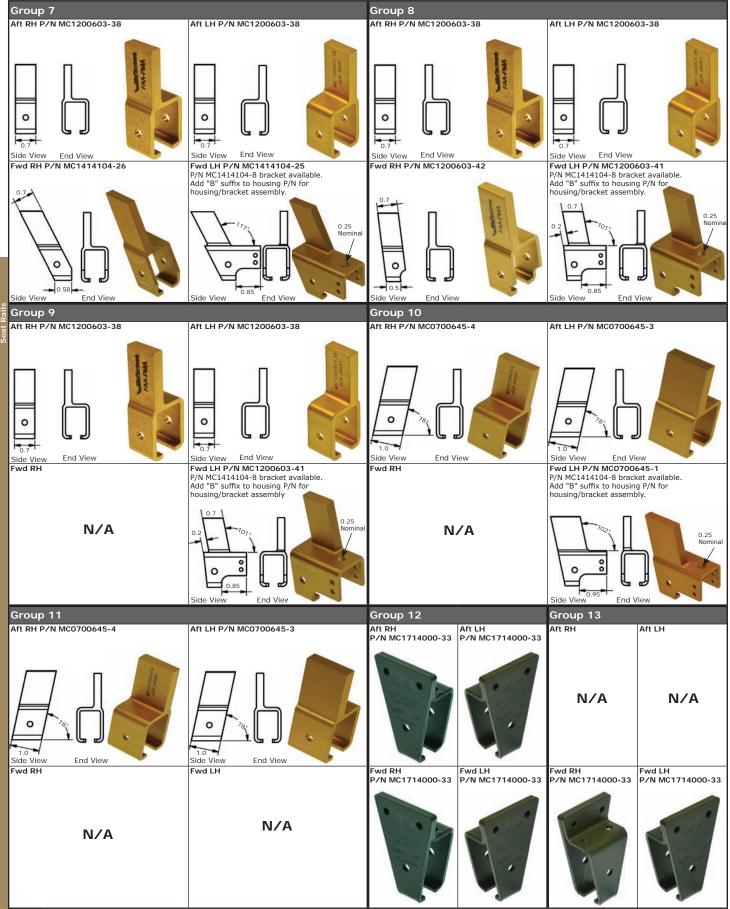
FAA-PMA Approved



www.mcfarlaneaviation.com

Copyright © 2017 McFarlane Aviation, Inc. All rights reserved.







- Seat Rail for Piper Aircraft P/N MC62557-004 (seat rail used in all positions)
- Direct replacement used in all positions
- Precision machined
- Gold anodized for corrosion resistance
- Dry lubricant applied for long service life
- They are prettier too!

#### Seat Rollers and Bushings for Piper Aircraft

P/N CA18968-000 (small roller - 0.42" OD) P/N CA87332-002 (large roller - 0.62" OD) P/N CA41413-038 (bushing - .3060" OD)

- Direct replacement
- Save!

Save hundreds of \$\$





P/N CA18698-000



P/N CA87332-002

P/N CA41413-038

				1	1	
l		Seat Rail	Seat Roller	Seat Roller	Seat Bushing	
Model	Serial Number	MC62557-004	CA18968-000	CA87332-002	CA41413-038	
PA-23, PA-23-160	All		•			
PA-23-235	All		•		•	
PA-23-250	27-1 thru 27-3836, 27-3838 thru 27-3943				•	
	27-3837, 27-3944 thru 27-7554168, 27-7654001 and On		•		•	
PA-24-250, 400	All		•			
PA-24-260	24-3462 thru 24-4246, 24-4248 thru 24-4299		•			
FA-24-200	24-4247, 24-4300 and On		•		•	
PA25, PA25-235	25-1 thru 25-4171				•	
PA-28-140, PA-28-150, 151, 160, 161	All	•	1	1		
PA-28-180, PA-28R-180	All	•	1	1		
PA-28-181	All	•	1	1		
PA-28R-200	All	•	1	1		
PA-28-201T, PA-28R-201, 201T	All	•	•			
PA-28RT-201, 201T	All	•	1	1		
PA-28-235	All	•	1	1		
PA-28-236	All	•	1	1		
PA-30	30-1 thru 30-852, 30-854 thru 30-901		•			
PA-30	30-853, 30-902 and On		•		•	
PA-31-300, 325	All		•		•	
PA-31-350, PA-31P, PA-31P-350, PA-31T, 31T1, 31T2, 31T3	All		•		•	
PA-32-260	All	•	1	1		
PA-32-300,301,301T, PA-32R-300,301,301T, PA-32RT-300, 300T	All	•	1	1		
PA-34-200,200T,220T	All	•	1	1		
PA-39, PA-42, PA-42-720, PA-42-1000	All		•		•	
PA-44-180 180T	All	•	•			
PA-46-310P, PA-46-350P (w/ G1000)	All			•		
To determine which roller your aircraft requires, verify the outer diameter at the center of the roller: 0.42" use P/N CA18968-000, 0.62" use P/N CA87332-002						

# Cargo Tie Down P/N TDP-31

Secure your cargo

Clamps to seat rails to provide tie down points to secure cargo.

• 4 req. for every 100 lbs of cargo

Anodized aluminum for durability

• FAA-PMA Piper

• NOT to be used as a seat stop.

Approved models:

PA31, PA31-300, 325,350, P-350, 31P, 31T,31T1, T2, T3



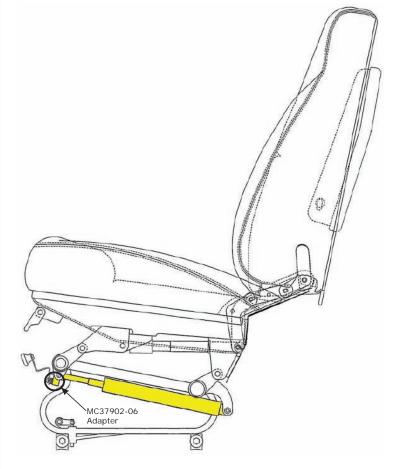




Model	Serial Number	Qty per A/C	Spring MC555-692 (3/8-24 thread)	Spring MC587-404 (M10x1 thread)	Adapter P/N MC37902-06
PA-28-1401	28-7425061 and On	2	4	2	2
PA-28-151		2	4	23	2 3
	2816001 thru 2816119	2	4	2	2
	2841001 thru 2842999	2		2	2
PA-28-161	28-7716001 thru 28-7716073	2	4	2 3	2 3
	28-7716074 thru 28-8616057	2	4		
PA-28-1801	28-7405035 and On	2	4	2	2
	2843001 thru 2843999	2		2	2
	2890001 thru 2890205	2	4		
PA-28-181	2890206 thru 28-7790358	2	4	2	2
	28-7790359 thru 28-8690062	2	4		
PA-28-201T	All	2		•	•
PA-28-2351	28-7410027 thru 28-7710089	2	4	2	2
PA-28-236	All	2		•	•
PA-28R-2001	28R-7435035 thru 28R-7635545	2	4	2	2
	2837001 thru 2837061	2	4	2	2
PA-28R-201	2844001 thru 2844999	2		2	2
	28R-7737002 thru 28R-7837317	2	4	2	2
PA-28R-201T	All	2	4	2	2
PA-28RT-201T	All	2		•	•
PA-32-2601	32-7400001 thru 32-7800008	2	4	2	2
PA-32-3001	32-7440001 thru 32-7940290	2	4	2	2
PA-32-301, 301T	All	2		•	•
PA-32R-300	All	2	4	2	2
PA-32R-301, 301T	All	2		•	•
PA-32RT-300, 300T	All	2		•	•
PA-34-2001	34-7450033 thru 34-7450220	2	4	2	2
PA-34-200T	All	2	4	2	2
PA-34-220T	All	2		•	•
PA-44-180, 180T	All	2		•	•
PA-46-310P	All	4		•	•
PA-46-350P	4622001 thru 4622200	4		•	•
FA-40-330P	4636001 thru 4636999	6		•	•
PA-46-500TP	All	4		•	•
PA-46R-350T	All	4		•	•
Partial model eligi	1 Partial model eligibility				

When equipped with Piper P/N 587-404 or 89178-010. This includes seats converted per Piper Service Letter 813 using Piper kit number 761 103V, 761 104V or 761 105V.

Some Piper parts catalogs do not list part number 587-404 separately, but list an assembly part number of 89178-010 instead. McFarlane P/N MC587-404 replaces the spring component of this assembly and adapter P/N MC37902-06 replaces the block. When equipped with Piper P/N 76445-000 or 555-692.



### Cargo/Seat Track and Hardware







### Cargo/Seat Track and Hardware

